



KLEA240F series Reliability Test result

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Design engineering dep.

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No.	Test Item	Testing conditions	Conditions of acceptability	Number of samples	Number of failures
1	Heat cycle test	(1) -40°C~125°C 30minutes each (2) 800cycles	(1)No degradation of electric characteristics after test.	1	0
2	High temperature/ High humidity bias test	(1) Ta=85°C,RH=85% (2) At rated input (3) Load 0% (4) 1000hours	(1)No degradation of electric characteristics after test.	1	0
3	Vibration test	(1) f=10~150Hz,23.5m/s ² (2.2G) (2) 3minutes period (3) 1hour Z axis	(1)No degradation of electric characteristics after test. (2)No crack at solder joint. (3)No marked damage of appearance.	3	0
4	Impact test	(1) 294.2m/s ² (30G),11ms (2) Once each X,Y and Z axis	(1)No degradation of electric characteristics after test. (2)No crack at solder joint. (3)No marked damage of appearance.	3	0
5	Static electricity immunity test	(1) Applied voltage ±8kV (2) At rated input and load	(1)No protection circuit failure. (2)No output voltage drop with control circuit ailure. (3)No any other function ailure.	1	0