AC-DC Power Supplies Open Frame/ Enclosed Type Instruction Manual

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1 Function

1.1 Input voltage range

COSEL

■The range is from AC85V to AC132V.

- ■AC input voltage must have a range from AC85V to AC132V for normal operation. If the wrong input is applied, the unit will not operate properly and/or may be damaged.
- In cases that conform with safety standard, input voltage range is AC100-AC120V(50/60Hz).

1.2 Inrush current limiting

■Inrush current limiting is built-in.

If a switch is being used for input, ensure that it is configured to handle the input inrush current.

LGA50A, LGA75A

If the unit is shut down, recycling AC line has to be done after cooling down the unit since thermistor is used for the protection from the inrush current.

LGA100A, LGA150A, LGA240A

The SCR is used for protection from inrush current. When power is turned ON/OFF repeatedly within a short period of time, it is necessary to have enough time between power ON and OFF to operate resistance circuit for inrush current.

1.3 Overcurrent protection

■Overcurrent protection is built-in and comes into effect over 105%(-H is 101% or more of the peak current) of the rated current. Overcurrent protection prevents the unit from short circuit and overcurrent condition of less than 15 seconds. The unit automatically recovers when the fault condition is cleared.

LGA50A-3R3-Y, LGA50A-5, LGA75A-3R3-Y, LGA75A-5, LGA100A-3R3-Y, LGA100A-5-Y, LGA150A-3R3-Y, LGA150A-5-Y

■Hiccup current characteristics.

When the output voltage drops at overcurrent, the average output current is reduced by hiccup operation of power supply.

1.4 Overvoltage protection

An overvoltage protection circuit is built-in. The AC input should be shut down if overvoltage protection is in operation. The minimum interval of AC recycling for recovery is 1.5 minutes (LGA240A is 3minutes).

*The recovery time varies depending on input voltage.

Remarks:

Please avoid applying the over-rated voltage to the output terminal. Power supply may operate incorrectly or fail.In case of operating a motor etc. , please install an external diode on the output terminal to protect the unit.

1.5 Output voltage adjustment range

- Adjustment of output voltage is possible by using potentiometer. Please refer to instruction manual 6.1.
- ■Option "-Y" is recommended which can adjust the output voltatge.

1.6 Isolation

■For a receiving inspection, such as Hi-Pot test, gradually increase (decrease) the voltage for the start (shut down). Avoid using Hi-Pot tester with the timer because it may generate voltage a few times higher than the applied voltage, at ON/OFF of a timer.

2 Series Operation and Parallel Operation

Series operation is available by connecting the outputs of two or more power supplies with the same output voltage, as shown below. Output current in series connection should be lower than the lowest rated current in each unit.

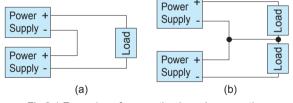


Fig.2.1 Examples of connecting in series operation Parallel operation is not possible.

Redundancy operation is available by wiring as shown below.

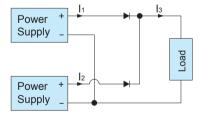


Fig.2.2 Example of redundancy operation

Even a slight difference in output voltage can affect the balance between the values of I₁ and I₂.

Please make sure that the value of I_3 does not exceed the rated current of a power supply.

 $I_3 \leq$ the rated current value

3 Temperature Measurement Point

The guideline for air cooling

COSEL

It shows the upper temperatures of Point A and B on Table 3.1 to Table 3.6.

Please take care to keep those temperatures below the points of the tables by air convection.

And please be attentive to keep that the entire power supply is well ventilated.

At the upper temperatures of Point A and Point B (refer to External View) on Table 3.1 to Table 3.6, the expectancy life is 3 years or more. In case of with Chassis and Cover, please contact our sales office for getting more information.

Remarks:

*Please be careful of electric shock or earth leakage in case of temperature measurement, because Point A and Point B is live potential.

*Please refer to 4 if you want to extend the longevity of the expectancy life.

	•			
Mounting	Cooling	Lood footon	Max tem	perature
Method	Method	Load factor	Point A[℃]	Point B[℃]
А	Convection	70% <lo≦100%< td=""><td>85</td><td>80</td></lo≦100%<>	85	80
A	Convection	lo≦70%	84	80
В	Convection	20% <lo≦100%< td=""><td>76</td><td>81</td></lo≦100%<>	76	81
В	Convection	lo≦20%	72	74
С	Convection	20% <lo≦100%< td=""><td>68</td><td>68</td></lo≦100%<>	68	68
C	COnvection	lo≦20%	65	65
D	Convection	20% <lo≦100%< td=""><td>84</td><td>72</td></lo≦100%<>	84	72
D	Convection	lo≦20%	76	61
E	Convection	60% <lo≦100%< td=""><td>66</td><td>71</td></lo≦100%<>	66	71
Ē	Convection	lo≦60%	61	70
A,B,C,D,E,F	Earood air	70% <lo≦100%< td=""><td>85</td><td>80</td></lo≦100%<>	85	80
A,D,C,D,E,F	Forced all	lo≦70%	80	75

Table 3.1 Temperatures of Point A, Point B LGA50A-3R3-Y, -5, -12, -15

Table 3.2 Temperatures of Point A, Point B LGA50A-24, -48

Mounting	Cooling	Lood for the s	Max tem	perature
Method	Method	Load factor	Point A[℃]	Point B[℃]
А	Convection	60% <lo≦100%< td=""><td>83</td><td>62</td></lo≦100%<>	83	62
A	Convection	lo≦60%	$6 83 62 lo \le 60\% 82 71 6 76 62 lo \le 60\% 82 75 6 71 55 lo \le 60\% 80 69 6 82 55 lo \le 60\% 85 69 6 77 67 lo \le 60\% 82 80$	71
В	Convection	60% <lo≦100%< td=""><td>76</td><td>62</td></lo≦100%<>	76	62
D	Convection	lo≦60%	82	75
С	Convection	60% <lo≦100%< td=""><td>71</td><td>55</td></lo≦100%<>	71	55
C		lo≦60%	80	69
D	Convection	60% <lo≦100%< td=""><td>82</td><td>55</td></lo≦100%<>	82	55
D	Convection	lo≦60%	85	69
E	Convection	60% <lo≦100%< td=""><td>77</td><td>67</td></lo≦100%<>	77	67
	Convection	lo≦60%	82	80
A,B,C,D,E,F	Earood air	70% <lo≦100%< td=""><td>85</td><td>80</td></lo≦100%<>	85	80
A,D,C,D,E,F	Forced all	lo≦70%	80	75

Table 3.3 Temperatures of Point A, Point B LGA/5A-					
Mounting	Cooling	Load factor	Max tem	perature	
Method	Method	LOAU IACIOI	Point A[°C]	Point B[℃]	
^	Convection	70% <lo≦100%< td=""><td>83</td><td>78</td></lo≦100%<>	83	78	
A	Convection	lo≦70%	87	78	
В	Convection	50% <lo≦100%< td=""><td>64</td><td>66</td></lo≦100%<>	64	66	
D	COnvection	lo≦50%	74	70	
С	Convection	50% <lo≦100%< td=""><td>67</td><td>74</td></lo≦100%<>	67	74	
		lo≦50%	76	76	
D	Convection	50% <lo≦100%< td=""><td>81</td><td>68</td></lo≦100%<>	81	68	
	Convection	lo≦50%	85	73	
Е	Convection	40% <lo≦100%< td=""><td>66</td><td>77</td></lo≦100%<>	66	77	
	Convection	lo≦40%	75	81	
A,B,C,D,E,F	Earood air	70% <lo≦100%< td=""><td>85</td><td>80</td></lo≦100%<>	85	80	
A,D,C,D,E,F	Forced all	lo≦70%	80	75	

Table 3.3 Temperatures of Point A, Point B LGA75A-

Table 3.4 Temperatures of Point A, Point B LGA100A-

Mounting Cooling Max temperature				
0	Ŭ	Load factor		
Method	Method		Point A[℃]	Point B[℃]
А	Convection	70% <lo≦100%< td=""><td>85</td><td>80</td></lo≦100%<>	85	80
	COnvection	lo≦70%	80	78
В	Convection	50% <lo≦100%< td=""><td>77</td><td>74</td></lo≦100%<>	77	74
B	Convection	lo≦50%	75	70
С	Convection	40% <lo≦100%< td=""><td>76</td><td>76</td></lo≦100%<>	76	76
C	Convection	lo≦40%	72	72
D	Convection	20% <lo≦100%< td=""><td>84</td><td>68</td></lo≦100%<>	84	68
		lo≦20%	76	65
Е	Convection	40% <lo≦100%< td=""><td>78</td><td>78</td></lo≦100%<>	78	78
_	Convection	lo≦40%	72	75
	Forood air	70% <lo≦100%< td=""><td>85</td><td>80</td></lo≦100%<>	85	80
A,B,C,D,E,F	Forced all	lo≦70%	80	75

Table 3.5 Temperatures of Point A, Point B LGA150A-

	•			
Mounting	Cooling	Lood fastar	Max tem	perature
Method	Method	Load factor	Point A[℃]	Point B[℃]
А	Convection	60% <lo≦100%< td=""><td>83</td><td>80</td></lo≦100%<>	83	80
A	Convection	lo≦60%	82	78
В	Convection	40% <lo≦100%< td=""><td>81</td><td>74</td></lo≦100%<>	81	74
В	Convection	lo≦40%	77	72
С	Convection	40% <lo≦100%< td=""><td>77</td><td>79</td></lo≦100%<>	77	79
C		lo≦40%	77	74
D	Convection	20% <lo≦100%< td=""><td>85</td><td>70</td></lo≦100%<>	85	70
	COnvection	lo≦20%	77	65
F	Convection	20% <lo≦100%< td=""><td>77</td><td>79</td></lo≦100%<>	77	79
	Convection	lo≦20%	68	70
A,B,C,D,E,F	Earood air	70% <lo≦100%< td=""><td>85</td><td>80</td></lo≦100%<>	85	80
A,D,U,D,E,F	Forced all	lo≦70%	80	75

Mounting	Cooling	Load factor	Max tem	perature		
Method	Method		Point A[℃]	Point B[℃]		
А	Convection	35% <lo≦100%< td=""><td>77</td><td>77</td></lo≦100%<>	77	77		
A	COnvection	lo≦35%	75	76		
В	Convection	35% <lo≦100%< td=""><td>71</td><td>74</td></lo≦100%<>	71	74		
В	COnvection	lo≦35%	71	74		
С	Convection	35% <lo≦100%< td=""><td>77</td><td>72</td></lo≦100%<>	77	72		
C		lo≦35%	77	72		
D	Convection	35% <lo≦100%< td=""><td>82</td><td>71</td></lo≦100%<>	82	71		
D	Convection	lo≦35%	82	71		
E	Convection	35% <lo≦100%< td=""><td>61</td><td>79</td></lo≦100%<>	61	79		
	Convection	lo≦35%	65	74		
A,B,C,D,E,F	Forced air	70% <lo≦100%< td=""><td>80</td><td>75</td></lo≦100%<>	80	75		
A, D, C, D, E, F	Forced all	lo≦70%	75	70		

Table 3.6 Temperatures of Point A, Point B LGA240A-

4 Life expectancy and warranty

Life Expectancy.

Table 4.1 Life Expectancy (LGA50A-3R3-Y, -5, -12, -15)

Mounting	Cooling	Average ambient	Load factor	
Method	Method	temperature (year)	lo≦75%	75% <lo≦100%< td=""></lo≦100%<>
Α	Convection	Ta = 40°C or less	10years or more	8years
A	COnvection	Ta = 50℃	8years	4years
	Convection	Ta = 30°C or less	10years or more	9years
B , C , D	Convection	Ta = 40°C	10years or more	4years
E	Convection	Ta = 20℃ or less	10years or more	10years or more
	COnvection	Ta = 30°C	10years or more	9years
A,B,C,D,E,F	Forced air	Ta = 60℃	5years	3years

Table 4.2 Life Expectancy (LGA50A-24, -48)

Mounting	Cooling	Average ambient	Load factor	
Method	Method	temperature (year)	lo≦75%	75% <lo≦100%< td=""></lo≦100%<>
	Convertion	Ta = 35℃ or less	10years or more	10years or more
A	Convection	Ta = 45℃	10years or more	5years
	Convection	Ta = 30℃ or less	10years or more	10years or more
B,C,D		Ta = 40°C	10years or more	6years
Е	Convection	Ta = 20°C or less	10years or more	10years or more
E	Convection	Ta = 30℃	10years or more	10years or more
A,B,C,D,E,F	Forced air	Ta = 50℃	5years	3years

Table 4.3 Life Expectancy (LGA75A-

Mounting	Cooling	Average ambient	Load	factor
Method	Method	temperature (year)	lo≦75%	75% <lo≦100%< td=""></lo≦100%<>
Α	Convection	Ta = 40°C or less	10years or more	8years
A	Convection	Ta = 50℃	9years	4years
B,C	Convection	Ta = 30℃ or less	10years or more	10years or more
B,C		Ta = 40°C	10years or more	6years
D	Convection	Ta = 25℃ or less	10years or more	10years or more
	COnvection	Ta = 35℃	10years or more	7years
Е	Convection	Ta = 20℃ or less	10years or more	10years or more
		Ta = 30℃	10years or more	7years
A,B,C,D,E,F	Forced air	Ta = 60°C	5years	3years

Table 4.4 Life Expectancy (LGA100A-

Mounting	Cooling	Average ambient	Load factor	
Method	Method	temperature (year)	lo≦75%	75% <lo≦100%< td=""></lo≦100%<>
А	Convection	Ta = 40℃ or less	10years or more	6years
A	COnvection	Ta = 50℃	8years	3years
В	Convection	Ta = 30℃ or less	10years or more	10years or more
В		Ta = 40℃	10years or more	9years
C,E	Convection	Ta = 25℃ or less	10years or more	6years
U,E	COnvection	Ta = 35℃	9years	3years
D	Convection	Ta = 30℃ or less	10years or more	8years
A,B,C,D,E,F	Forced air	Ta = 60℃	5years	3years

Table 4.5 Life Expectancy (LGA150A-

		•		
Mounting	Cooling	Average ambient	Load factor	
Method	Method	temperature (year)	lo≦75%	75% <lo≦100%< td=""></lo≦100%<>
	Convection	Ta = 30℃ or less	10years or more	10years or more
A	COnvection	Ta = 40℃	10years or more	4years
D 0	Convection	Ta = 20℃ or less	10years or more	9years
B,C	Convection	Ta = 30℃	10years or more	4years
D,E	Convection	Ta = 20℃ or less	10years or more	6years
A,B,C,D,E,F	Forced air	Ta = 50℃	5years	3years

Table 4.6 Life Expectancy (LGA240A-

Mounting	Cooling	Average ambient	Load factor	
Method	Method	temperature (year)	lo≦75%	75% <lo≦100%< td=""></lo≦100%<>
Α	Convection	Ta = 30℃ or less	10years or more	10years or more
A	COnvection	Ta = 40℃	10years or more	8years
D C	Convection	Ta = 20℃ or less	10years or more	10years or more
B,C	Convection	Ta = 30℃	10years or more	10years or more
D	Convection	Ta = 20℃ or less	10years or more 10years or mo	
E	Convection	Ta = 15℃ or less	10years or more 5years	
A,B,C,D,E,F	Forced air	Ta = 50℃	5years 3years	

■Warranty

Table 4.7 Warranty (LGA50A-3R3-Y, -5, -12, -15)

	1			
Mounting	Cooling	Average ambient	Load factor	
Method	Method	temperature (year)	lo≦75%	75% <lo≦100%< td=""></lo≦100%<>
А	Convection	Ta = 40℃ or less	5years	5years
A	Convection	Ta = 50℃	5years	3years
B,C,D	Convection	Ta = 30°C or less	5years	5years
B,C,D	COnvection	Ta = 40℃	5years	3years
Е	Convertion	Ta = 20℃ or less	5years	5years
	Convection	Ta = 30℃	5years	3years
A,B,C,D,E,F	Forced air	Ta = 60℃	5years 3years	

Table 4.8 Warranty (LGA50A-24, -48)

Mounting	Cooling	Average ambient	Load factor	
Method	Method	temperature (year)	lo≦75%	75% <lo≦100%< td=""></lo≦100%<>
Α	Convection	Ta = 35°C or less	5years	5years
A	Convection	Ta = 45℃	5years	3years
	Convection	Ta = 30℃ or less	5years	5years
B,C,D	Convection	Ta = 40°C	5years	3years
E	Convection	Ta = 20°C or less	5years	5years
E Convection		Ta = 30°C	5years	3years
A,B,C,D,E,F	Forced air	Ta = 50℃	5years 3years	



Table 4.9 Warranty (LGA75A-

	······································				
Mounting	Cooling	Average ambient	Load factor		
Method	Method	temperature (year)	lo≦75%	75% <lo≦100%< td=""></lo≦100%<>	
	Convection	Ta = 40°C or less	5years	5years	
A	Convection	Ta = 50℃	5years	3years	
	Convection	Ta = 30℃ or less	5years	5years	
B,C	Convection	Ta = 40°C	5years	3years	
D	Convection	Ta = 25℃ or less	5years	5years	
D	Convection	Ta = 35℃	5years	3years	
Е	Ta = 20°C or less 5y		5years	5years	
E	Convection	Ta = 30°C	5years	3years	
A,B,C,D,E,F	Forced air	Ta = 60°C	5years 3years		

Table 4.10 Warranty (LGA100A-

Mounting	Cooling	Average ambient	Load factor	
Method	Method	temperature (year)	lo≦75% 75% <lo≦100< td=""></lo≦100<>	
А	Convection	Ta = 40°C or less	5years	5years
A	Convection	Ta = 50℃	5years	3years
в	Convection	Ta = 30°C or less	5years	5years
D	COnvection	Ta = 40℃	5years	3years
0 5	Convection	Ta = 25℃ or less	5years	5years
С,Е	Convection	Ta = 35℃	5years	3years
D	Convection	Ta = 30℃ or less	5years 3years	
A,B,C,D,E,F	Forced air	Ta = 60°C	5years 3years	

Table 4.11 Warranty (LGA150A-

	· · ·	· · · · · · · · · · · · · · · · · · ·		
Mounting	Cooling	Average ambient	Load factor	
Method	Method	temperature (year)	lo≦75%	75% <lo≦100%< td=""></lo≦100%<>
А	Convection	Ta = 30°C or less	5years	5years
A .	COnvection	Ta = 40°C	5years	3years
P C	Convection	Ta = 20°C or less	5years	5years
B,C	Convection	Ta = 30°C	5years	3years
D,E	Convection	Ta = 20°C or less	5years	3years
A,B,C,D,E,F	Forced air	Ta = 50℃	5years 3years	

Table 4.12 Warranty (LGA240A-

Mounting	Cooling	Average ambient	Load factor	
Method	Method	temperature (year)	lo≦75% 75% <lo≦100< td=""></lo≦100<>	
	Convection	Ta = 30°C or less	5years	5years
A	Convection	Ta = 40°C	5years	3years
РС	Convection	Ta = 20℃ or less	5years	5years
B,C	Convection	Ta = 30°C	5years	3years
D	Convection	Ta = 20°C or less	5years	3years
E	Convection	Ta = 15℃ or less	5years 3years	
A,B,C,D,E,F	Forced air	Ta = 50℃	5years 3years	

5 Ground

When installing the power supply with your unit, ensure that the input FG terminal of CN1 or mounting hole FG is connected to safety ground of the unit.

However when applying the safety agency, connect the input FG terminal of CN1 to safety ground of the unit.

Mounting hole FG)] CN1	0
С)	0

Fig.5.1 Ground

6 Option and Others

6.1 Outline of options

Please inquire us for details of specifications and delivery timing.
 You can combine multiple options. Some options, however, cannot be combined with other options. Please contact us for details.

• -C

 Option -C models have coated internal PCB for better moisture resistance.

-G

- · Option -G models are low leakage current type.
- · Differences from standard versions are summarized in Table 6.1.

1001	0 0.1 2011 100	inago ouno	in type	
		-5	-12	-24
Leakage Current (AC100/120V 60Hz)		0.1mA max		
Conducted N	loise		N/A	
Output Ripple Noise	0 to +50℃ *1	150max	200max	200max
[mVp-p]	-10 to 0°C *2	200max	250max	250max

Table 6.1 Low leakage current type

*1 LGA50A-24 and LGA50A-48 are applied that the upper temperature limit is 45℃.

LGA150A and LGA240A are applied that the upper for temperature limit is 40 $^\circ\!C$.

 ± 2 This is the value that measured on measuring board with capacitor of 22µF at 150mm from output connector.

Measured by 20MHz oscilloscope or Ripple-Noise meter (Equivalent to KEISOKU-GIKEN:RM-103).



-H(LGA50A-24,LGA75A-24,LGA100A-24,LGA150A-24,LGA240A-24)

- \cdot Option -H models can output the peak current.
- \cdot Peak load is possible to draw as below.

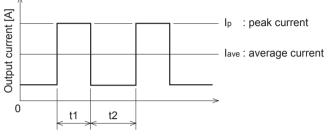


Fig.6.1 Peak current

t1 ≦ 10 [sec]

 $I_p \leq$ rated peak current $I_{ave} \leq$ rated output current

 $\frac{t_1}{t_1+t_2} \leq 0.35$

Input voltage is AC90V to AC132V.

Remarks:

There is a possibility that an internal device is damaged when the specification is exceeded.

J-J1

 Option -J1 models, the Input and Output connector is VH connectors (Mfr. J.S.T.).

LGA50A

I/O	Connector	Mating connector		Terminal
CN1	B3P5-VH	VHR-5N	Chain	SVH-21T-P1.1
CINT	D3F3-VH	VHK-SIN	Loose	BVH-21T-P1.1
CN2		B4P-VH VHR-4N Chain	Chain	SVH-21T-P1.1
GNZ		V U K-4N	Loose	BVH-21T-P1.1
(Mfr:J.S.T.)			(Mfr:J.S.T.)	

LGA75A

I/O	Connector	Mating connector		Terminal
CN1	B3P5-VH	VHR-5N	Chain	SVH-21T-P1.1
CINT	D3F3-VH	VHK-SIN	Loose	BVH-21T-P1.1
CN2		B6P-VH VHR-6N Chair	Chain	SVH-21T-P1.1
CINZ	DOP-VH		Loose	BVH-21T-P1.1
(Mfr:J.S.T.)			(Mfr:J.S.T.)	

LGA100A

I/O	Connector	Mating connector		Terminal	
CN1	B3P5-VH	VHR-5N	Chain	SVH-21T-P1.1	
	D3F3-VH	Loose	Loose	BVH-21T-P1.1	
CN2		V2 B8P-VH VHF	VHR-8N	Chain	SVH-21T-P1.1
CINZ	DOP-VH	V TIK-ON	Loose	BVH-21T-P1.1	
				(Mfr: IST)	

LGA150A

I/O Connector		Mating connector	Terminal			
CN1	B3P5-VH	VHR-5N	Chain	SVH-21T-P1.1		
			Loose	BVH-21T-P1.1		
CN2	B6P-VH	VHR-6N	Chain	SVH-21T-P1.1		
			Loose	BVH-21T-P1.1		
CN3	B7P-VH	VHR-7N	Chain	SVH-21T-P1.1		
			Loose	BVH-21T-P1.1		
				(Mfr:J.S.T.)		

LGA240A

I/O Connector		Mating connector	Terminal			
CN1	B6P(8-3.6)-VH	VHR-8N	Chain	SVH-21T-P1.1		
			Loose	BVH-21T-P1.1		
CN2	B6P-VH	VHR-6N	Chain	SVH-21T-P1.1		
			Loose	BVH-21T-P1.1		
CN3	B7P-VH	VHR-7N	Chain	SVH-21T-P1.1		
			Loose	BVH-21T-P1.1		
				(Mfr: I G T)		

(Mfr:J.S.T.)

• -S · -SN

 -S indicates a type with chassis, and -SN indicates a type with chassis and cover (Refer to external view). Refer to "Derating" and Section 3.

) -Y

- Option -Y models can adjust the output voltage by the potentiometer is attached .
- · Refer to the adjustable range to the table 6.2.

Table 6.2 Output voltage adjustment range

Output voltage	Output voltage adjustment range[V]		
3.3V *	2.85 to 3.63		
5V *	4.5 to 5.5		
12V	10.8 to 13.2		
15V	13.5 to 16.5		
24V	21.6 to 26.4		
48V	43.2 to 52.8		

^{*} Some of the product, -Y is standard equipment. (LGA50A-3R3-Y, LGA75A-3R3-Y, LGA100A-3R3-Y LGA100A-5-Y, LGA150A-3R3-Y, LGA150A-5-Y)

- To increase the output voltage, turn a built-in potentiometer clockwise.
- \cdot To decrease the output voltage, turn it counterclockwise.
- Please take care when you adjust output voltage by potentiometer, because there is possibility of electric shock and the breakdown as contacting to other internal circuit by electrically conductive tool.

6.2 Others

COSEL

- This power supply is the rugged PCB type. Do not drop conductive objects in the power supply.
- At light load, there remains high voltage inside the power supply for a few minutes after power OFF.
 - So, at maintenance, take care about electric shock.
- This power supply is manufactured by SMD technology. The stress to PCB like twisting or bending causes the defect of the unit, so handle the unit with care.
 - · Tighten all the screws in the screw hole.
 - · Install it so that PCB may become parallel to the clamp face.
 - · Avoid the impact such as drops.
- While turning on the electricity, and for a while after turning off, please don't touch the inside of a power supply because there are some hot parts in that.