# CO\$EL

# Qualification of DBS100A, 150A to Railway applications

# (General Standard EN50155) (Shock and Vibration Standard EN61373)



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For Railway Applications

#### 1. Purpose

To verify compliance of our product to shock and vibration standard EN61373, parts of general standard EN50155 for electronic equipment used in Railway applications by existing test data and additional test.

#### 2. Scope

The following products which have the input voltage range suited to railway market are as follows.

- DBS100A05 DBS100A13R8
- DBS150A12 DBS150A15 DBS150A24

#### 3. Qualification to EN 50155

3.1 Visual inspection

No marked damage appears during or after the following test mentioned on this document.

#### 3.2 Performance test

Refer to Performance data for each product on web site.

Address: <u>Cosel HP</u> 
 <u>Technical Data</u> 
 <u>Technical data down load</u>
 <u>DBS series</u> 
 <u>Performance data</u> for each product

To continue operation under 10ms interruptions, input electrical capacitor is required. Example for calculation is shown below.

In case of DBS150A12 7.5A load current,

Pin : Maximum Power from Input power(by Load Current) test data on performance data

- V1 : Regular input voltage
- V2 : 60V(Minimum operating Input voltage)
  - T : Interruption time

Cin = 
$$\frac{2 \times \text{Pin x T}}{\text{V1}^2 - \text{V2}^2} = \frac{2 \times 105 \times 0.01}{(110^2 - 60^2)} \approx 250 \text{ [uF]}$$



#### 3.3 Cooling test

Refer to Performance data for each product. Test data at -35 °C is shown on Ambient Temperature Drift and Minimum Input for Regulated Output Voltage test data.

3.4 Dry heat test

Refer to High temp./overload test of Safety test results on appendix 1. No failure with overload at 85 °C on base plate during 48 hours is confirmed.

The base plate and ambient temperature are different. Therefore the design, in which the base plate temperature is within specification even if ambient temperature goes up, is required.

3.5 Damp heat test, cyclic

Refer to High temp./High humidity bias test of Reliability Test results on appendix 2. No degradation of electric characteristics after 1000h at 85 °C and 85%Rh is confirmed.

3.6 Supply overvoltages

Refer to High temp./overload test of Safety test results on appendix 1. No smoke, and no fire at 220Vdc input is confirmed. Input voltage 154V (rated voltage 110Vdc x 1.4) is within specification.

#### 3.7 Surges, electrostatic discharge and transient burst susceptibility

Refer to EMI/EMS test results on appendix 3.

3.7.1 Surges

By Surge immunity test (EN61000-4-5), no stop, no drop down, no abnormality, and no degradation under condition of Line to Line 2kV, Line to earth 4kV is confirmed.

3.7.2 Electrostatic discharge susceptibility test

By Static electricity immunity test (EN61000-4-2), no function failure under condition of contact discharge 8kV is confirmed.



3.7.3 Transient burst susceptibility test

By Electrical fast transient/burst immunity test(EN61000-4-4), no function failure under condition of 4 kV peak voltage is confirmed.

3.8 Radio interference test
 By Radiated, radio-frequency, electromagnetic field immunity test on EMI/EMS test results, no function failure under condition of 10V/m field strength is confirmed.
 By Immunity to conducted disturbances, induced by radio - frequency fields test, no function failure under voltage level 10V is confirmed.

Concerning other condition, contact us. The each condition is dealt with.

3.9 Insulation test

By Withstand voltage test on Safety test results, no insulation breakdown, no flashover under condition of 4200Vac and 700Vdc is confirmed.

3.10 Salt mist test

Water proof design is required in order to prevent water infiltration. Especially be careful when the PCB board under the product, because it is weak.

3.11 Vibration, shock and bump test

Refer to 4. Qualification to EN 61373.

3.12 Water tightness test

Basically not required as equipment inside rolling stock. Water proof design may be required depending on equipment.

#### 4. Qualification to EN 61373

4.1 Shock test

By Impact test on Reliability test results, no degradation of electric characteristics, no crack at solder joint and no marked damage of appearance under condition of 20G(196.1m/s2) one time each X, Y and Z axis is confirmed.



#### 4.2 Vibration test

4.2.1 Test conditions

- 5G(49m/s2) 5-150Hz X, Y, Z axis 5hour/axis 140V No load
- DBS100A05
  - DBS100A13R8

DBS150A12 DBS150A24

each 1 piece External component: Input rectifier circuit only against 100Vac input



Fig.4.2.1 X axis



Fig.4.2.2 Y axis



Fig.4.2.3 Z axis

#### 4.2.2 Test result

Table 4.2 Test result

L	Model	Apparent condition	Output voltage monitoring
L	DBS100A05	Pass	Pass
	DBS100A13R8	Pass	Pass
	DBS150A12	Pass	Pass
	DBS150A24	Pass	Pass

No degradation of electric characteristics no marked damage of appearance after test is confirmed. And no interruption of output voltage during and after test is confirmed.

## Qualification documents For Railway Applications

#### 5. External circuit for RIA12 Surge Protection

- TR1 Fig.5.1 ⊐ער +Vin +Vout Surge protection circuit R1 ≥ R3 ≥ D1 R2 ≩ R4 IC1 2/2 ZD3 C1 : ר <mark>ZD1</mark> ר D2 DBS100A/150A TR2 Ł ZD2 IC1 1/2 -Vin -Vout 0
- The surge protection circuit for Railway application is shown in Fig.5.1.





Input transient surge voltage (20 ms max) is clamped to the module's input range, through the circuit in Fig.5.1.

Appendix1(1/2)

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## DBS100A, DBS150A Safety Test Result

October 30, 2009 Design engineering dep.

Approved : Tatonya Mano Prepared : Takuya Mori

No.	Test item	Conditions	Conditions of acceptability	Result
1	High temp./overload test	<ol> <li>Input Max.voltage, Min.voltage</li> <li>Overload</li> <li>Baseplate temp. 85 °C</li> <li>Test period 48 hours</li> <li>Testing circuitry Fig.1</li> </ol>	(1)Power supply does not fail.	ОК
2	High voltage input test	<ul> <li>(1) Input (DC220V)</li> <li>(2) Rated output</li> <li>(3) Ambient temp. 25±10 °C</li> <li>(4) Testing circuitry Fig.1</li> </ul>	(1)No smoke, no fire.	ОК
3	Low voltage input test	<ol> <li>Input Min. regulation voltage</li> <li>Rated output</li> <li>Baseplate temp. 85 °C</li> <li>Test period 48 hours</li> <li>Testing circuitry Fig.1</li> </ol>	(1)Power supply does not fail.	ОК
4	Input ON/OFF test	<ol> <li>Input Max.voltage (DC160V) T= 2sec Duty= 50%</li> <li>Rated output</li> <li>Ambient temp. 25±10 °C</li> <li>Testing circuitry Fig.1</li> </ol>	<ul><li>(1)Power supply does not fail.</li><li>(2)The surge current of each component should not exceed the rated value.</li></ul>	ОК
5	Output ON/OFF test	<ul> <li>(1) Rated input (DC110V)</li> <li>(2) Output 0% ←→ 100% T= 2sec Duty= 50%</li> <li>(3) Ambient temp. 25±10 °C</li> <li>(4) Testing circuitry Fig.1</li> </ul>	(1)Power supply does not fail.	ОК
6	Output-short start test	<ul> <li>(1) Rated input (DC110V)</li> <li>(2) Output Short start</li> <li>(3) Ambient temp. 25±10 °C</li> <li>(4) Testing circuitry Fig.1</li> </ul>	(1)Power supply does not fail.	ОК
7	Output short test	<ul> <li>(1) Rated input (DC110V)</li> <li>(2) Output Short</li> <li>(3) Ambient temp. 25±10 °C</li> <li>(4) Test period 48 hours</li> <li>(5) Testing circuitry Fig.1</li> </ul>	(1)Power supply does not fail.	ОК
8	Withstand voltage test (High-pot test)	<ul> <li>(1) Input Not applied.</li> <li>(2) Ambient temp. 25±10 °C</li> <li>(3) The applied voltage is 1.4 times that of specifications.</li> </ul>	(1)Insulation breakdown , flashover or electric arc does not occur	ОК
9	Isolation resistance test	(1) Input Not applied. (2) Ambient temp. 25±10 °C	(1)When a regulation voltage is applied, isolation resistance is 1.4 times of specifications.	ОК
10	Vibration/impact test	Vibration (1)f=10~55Hz : 49.0m/s2 (2)3 minutes period (3)60 minutes along X, Y and Z axis Impact (1)196.1m/s2 11ms (2)Once each X, Y and Z axis	<ul> <li>(1)No degradation of electric characteristics after test.</li> <li>(2)No crack at solder joint.</li> <li>(3)No marked damage appears.</li> </ul>	ОК



Appendix 2



## DBS100A,150A Reliability Test Results

Nov 20, 2008 OS Design DEPT.

Approved : Jatanya Mano Tatsuya Mano

Takuya mori

Prepared :

Takuya Mori

No.	Test Item	Testing conditions	Conditions of acceptability	Number of samples	Number of failures
1	Heat cycle test	<ul> <li>(1) -40°C ~ 125°C 30minutes each</li> <li>(2) 600cycles</li> </ul>	(1)No degradation of electric characteristics after test.	5	0
2	High temperature/ High humidity bias test	<ul> <li>(1) Ta=85°C,RH=85%</li> <li>(2) At rated input</li> <li>(3) Load 0%</li> <li>(4) 1000hours</li> </ul>	(1)No degradation of electric characteristics after test.	3	0
3	Vibration test	<ul> <li>(1) f=10~55Hz,49.0m/s<sup>2</sup>(5G)</li> <li>(2) 3minutes period</li> <li>(3) 1hour each X,Y and Z axis</li> </ul>	<ul> <li>(1)No degradation of electric characteristics after test.</li> <li>(2)No crack at solder joint.</li> <li>(3)No marked damage appears.</li> </ul>	3	0
4	Impact test	<ul> <li>(1) 196.1m/s<sup>2</sup>(20G),11ms</li> <li>(2) Once each X,Y and Z axis</li> </ul>	<ul> <li>(1)No degradation of electric characteristics after test.</li> <li>(2)No crack at solder joint.</li> <li>(3)No marked damage appears.</li> </ul>	3	0
5	Soldering heat test	<ul><li>(1) 260°C,15seconds</li><li>(2) Mounting board : t=1.6mm / FR-4</li></ul>	(1)No crack at solder joint. (2)No marked damage appears.	1	0
6	Pin strength test immunity test	<ul> <li>(1) Weight φ1 pin : 1kg</li> <li>(2) Bending angle:90 deg., total 180 deg.</li> <li>(3) 1 cycle</li> </ul>	<ul><li>(1)No degration of electric characteristics after test.</li><li>(2)No broken or bent pin.</li></ul>	1	0
7	Static electricity immunity test	<ul><li>(1) Applied voltage ±8kV</li><li>(2) At rated input and load</li></ul>	<ul> <li>(1)No protection circuit failure.</li> <li>(2)No output voltage drop with control circuit failure.</li> <li>(3)No any other function failure.</li> </ul>	1	0

Appendix 3 (1/2)

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#### DBS100A, DBS150A EMI/EMS Test result

October 30, 2009 Design engineering dep.

Approved : Fatsuya Mano Prepared : Takuya Mori

No.	Test item	Conditions	Conditions of acceptability	Result
1	Line conduction	<ul> <li>(1) Rated input(DC110V/AC90V)</li> <li>(2) Rated load</li> <li>(3) Ambient temp. 25±10°C</li> <li>(4) Testing circuitry Fig.1</li> </ul>	(1)Meets the undermentioned FCC Part15 classB , VCCI classB CISPR22 classB , EN55022-B	ОК
2	Radiated emission	<ol> <li>(1) Rated input(DC110V/AC90V)</li> <li>(2) Rated load</li> <li>(3) Ambient temp. 25±10°C</li> <li>(4) Testing circuitry Fig.1</li> </ol>	(1)Meets the undermentioned FCC Part15 classB , VCCI classB CISPR22 classB , EN55022-B	ОК
3	Static electricity immunity test (EN61000-4-2)	<ol> <li>(1) Rated input(DC110V/AC90V)</li> <li>(2) Rated load</li> <li>(3) Ambient temp. 25±10°C</li> <li>(4) Contact discharge voltage 8[kV] (EN61000-4-2 Level 4)</li> <li>(5) Testing circuitry Fig.1</li> </ol>	<ul> <li>(1)No protection circuit failure.</li> <li>(2)No output voltage drop with control circuit failure.</li> <li>(3)no other function failure</li> </ul>	ОК
4	Radiated, radio-frequency, electromagnetic field immunity test (EN61000-4-3)	<ul> <li>(1) Rated input(DC110V/AC90V)</li> <li>(2) Rated load</li> <li>(3) Ambient temp. 25±10°C</li> <li>(4)Testing field strength 10[V/m] (EN61000-4-3 Level 3)</li> <li>(5) Testing circuitry Fig.1</li> </ul>	<ul> <li>(1)No protection circuit failure.</li> <li>(2)No output voltage drop with control circuit failure.</li> <li>(3)no other function failure</li> </ul>	ОК
5	Electrical fast transient/ burst immunity test (EN61000-4-4)	<ol> <li>(1) Rated input(DC110V/AC90V)</li> <li>(2) Rated load</li> <li>(3) Ambient temp. 25±10°C</li> <li>(4) Test peak voltage 4[kV] (IEC61000-4-4 Level 4)</li> <li>(5) Testing circuitry Fig.1</li> </ol>	<ul> <li>(1)No protection circuit failure.</li> <li>(2)No output voltage drop with control circuit failure.</li> <li>(3)no other function failure</li> </ul>	ок
6	Surge immunity test (EN61000-4-5)	<ol> <li>(1) Rated input(DC110V/AC90V)</li> <li>(2) Rated load</li> <li>(3) Ambient temp. 25±10°C</li> <li>(4) Test voltage         Line to line 2[kV] (Level 3)         Line to earth 4[kV] (Level 4)</li> <li>(5) Testing circuitry Fig.2</li> </ol>	<ul> <li>(1)The power supply does not stop.</li> <li>(2)Circuit does not malfunction.</li> <li>(3)No abnormality of the insulation or destruction etc.</li> <li>(4)Parts are not damaged.</li> </ul>	ОК
7	Immunity to conducted disturbances, induced by radio-frequency fields (EN61000-4-6)	<ul> <li>(1) Rated input(DC110V/AC90V)</li> <li>(2) Rated load</li> <li>(3) Ambient temp. 25±10°C</li> <li>(4) Voltage level (e.m.f.) 10[V] (Level 3)</li> <li>(5) Testing circuitry Fig.1</li> </ul>	<ul> <li>(1)No protection circuit failure.</li> <li>(2)No output voltage drop with control circuit failure.</li> <li>(3)no other function failure</li> </ul>	ОК

